## **CLAIMS**

Having thus described our invention in detail, what we claim is new and desire to secure by the Letters Patent is:

- 1. A method of forming a microelectronic interconnect structure containing a bilayer 1 undefill layer comprising the steps of: 2 3 (a) forming a first polymeric material on a surface of a semiconductor wafer having 4 interconnect pads disposed thereon; 5 6 (b) patterning said first polymeric material to provide openings that expose said 7 8 interconnect pads; 9 (c) forming conductive bump material in said openings; 10 11 (d) forming a second polymeric material over said first polymeric material and said 12 13 conductive bump material; 14 (e) dicing said semiconductor wafer into individual chips; and 15

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- (f) bonding at least one of said individual chips to an external substrate, wherein 17
- during said bonding said conductive bump material penetrates said second polymeric 18
- material and contacts a surface of said external substrate. 19
  - 2. The method of Claim 1 wherein said first polymeric material is formed by a 1
  - deposition process selected from the group consisting of spin coating, dip coating, 2
  - brushing, chemical vapor deposition (CVD) plasma-assisted CVD, sputtering, and 3
  - 4 chemical solution deposition.
  - 3. The method of Claim 2 wherein said deposition process is spin coating. 1

- 4. The method of Claim 1 wherein said first polymeric material is a dielectric
- 2 polymeric material selected from the group consisting of polyimides, polyamides, Si-
- 3 containing polymers, parylene polymers, polybenzocyclobutane and epoxies.
- 5. The method of Claim 4 wherein said first polymeric material is an epoxy.
- 1 6. The method of Claim 1 wherein said first polymeric material further includes an
- 2 inorganic filler.
- 7. The method of Claim 6 wherein said inorganic filler is silica, fumed silica, alumina,
- 2 titanium dioxide, glass fibers or mixtures thereof.
- 8. The method of Claim 6 wherein said inorganic filler is present in said first
- 2 polymeric material in an amount of from about 10 to about 80 wt.%.
- 9. The method of Claim 1 wherein said first polymeric material has a thickness of
- 2 from about 25 to about 100 microns.
- 1 10. The method of Claim 1 wherein said wafer is composed of a semiconducting
- 2 material and has one or more devices present therein.
- 1 11. The method of Claim 1 wherein step (b) includes lithography and etching.
- 1 12. The method of Claim 1 wherein said conductive bump material is solder.
- 1 13. The method of Claim 1 wherein said conductive bump material is applied to said
- 2 openings by injection molding, evaporation, plating, or a paste screening process.
- 1 14. The method of Claim 1 wherein said second polymeric material is formed by spin
- 2 coating.

- 1 15. The method of Claim 1 wherein said second polymeric material includes a fluxing
- 2 agent and an adhesive.
- 1 16. The method of Claim 1 wherein said second polymeric material is a thermoplastic
- 2 or thermosetting adhesive.
- 1 17. The method of Claim 1 wherein said second polymeric material has a thickness
- 2 that is thinner than said first polymeric material.
- 1 18. The method of Claim 1 wherein said second polymeric material has a thickness of
- 2 from about 1 to about 10 microns.
- 1 19. The method of Claim 1 wherein said bonding step occurs a temperature of from
- 2 about 180° to about 260°C for a time period of from about 1 to about 10 minutes.
- 1 20. The method of Claim 1 wherein said external substrate is a laminate substrate, a
- 2 chip carrier, a circuit card or a circuit board, each having interconnect pads formed
- 3 thereon.
- 1 21. A method of forming a microelectronic interconnect structure containing a bilayer
- 2 underfill layer comprising the steps of:

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- 4 (a) forming a first polymeric material on a surface of a semiconductor wafer having
- 5 conductive bump material disposed on portions thereof;

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- 7 (b) removing a portion of said first polymeric material so as to expose top surfaces of
- 8 said conductive bump material;

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- 10 (c) forming a second polymeric material on said first polymeric material and said
- exposed top surfaces of said conductive bump material;

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13	(d) dicing said semiconductor wafer into individual chips; and
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15	(e) bonding at least one of said individual chips to an external substrate, wherein
16	during said bonding said conductive bump material penetrates said second polymeric
17	material and contacts a surface of said external substrate.
1	22. The method of Claim 21 wherein step (b) is carried out by polishing or etching.
1	23. A microelectronic interconnect structure comprising:
2	and the state of t
3	a semiconductor chip having a surface wherein conductive bump material is disposed
4	on portions thereof;
5	
6	a bilayer comprising a first polymeric material and a second polymeric material
7	abutting said conductive bump material; and
8 9	an external substrate bonded to said semiconductor chip by said conductive bump
10	material.
10	material.
1	24. The structure of Claim 23 wherein said first polymeric material is a dielectric
2	polymeric material selected from the group consisting of polyimides, polyamides, Si-
3	containing polymers, parylene polymers, polybenzocyclobutane and epoxies.
1	25. The structure of Claim 24 wherein said first polymeric material is an epoxy.
1	26. The structure of Claim 23 wherein said first polymeric material further includes
2	an inorganic filler.
1	27. The structure of Claim 26 wherein said inorganic filler is silica, fumed silica,
2	alumina, titanium dioxide, glass fibers or mixtures thereof.

- 1 28. The structure of Claim 26 wherein said inorganic filler is present in said first
- 2 polymeric material in an amount of from about 10 to about 80 wt. %.
- 1 29. The structure of Claim 23 wherein said chip is composed of a semiconducting
- 2 material and has at least one device present therein.
- 1 30. The structure of Claim 23 wherein said conductive bump material is solder.
- 1 31. The structure of Claim 23 wherein said second polymeric material includes a
- 2 fluxing agent and an adhesive agent.
- 1 32. The structure of Claim 23 wherein said second polymeric material is a
- 2 thermoplastic or thermosetting adhesive.